

COLOUR SPECIFICATIONS FOR EDGE XT SERIES PAINTED FIBREGLASS COMPONENTS.

1.1 Purpose/Scope:

This document is intended to form a reference of colour specifications for the painting of Edge XT series fibreglass components.

The colour specifications in this document cover all XT series aircraft with the exception of a variant of Volkswagen Yellow that were used prior to the adoption of Nissan Yellow as the standard.

2 Colour Formulations

2.1 Red - Mica

Colour Formulation

Name: SHANGHAI RED (Australia)
Manufacturer: GM HOLDEN (CALAIS/COMMODORE/MONARO/STATSMAN)
Code: F154
Vehicle Part: Body
Period Used: 00-
Finish Effect: Mica

Variant: NO 1
Surface Effect: Gloss
Paint Spec:
Colour Box Ref: PPG Europe ANZ Fandeck : AGM43D
Colour Reference: AGM.F154
Mixing Scheme: 452 DELTRON(A) BCM
Match Category: Good match
Price Group: 2

Recipe Date: 05-Aug-2004 (Current)

Layer: Main Layer (AGM.F154) Scheme: 452 DELTRON(A) BCM

Lead Content: 0.0 %
VOC: 0.35 kg
Density: 0.951
Job Cost: Unknown


Volume: 500 ml

Formulation:

Tinter	Item Weight	Cumulative Wgt (g)
D793	212.1	212.1
D775	166.6	378.7
D944	57.5	436.2
D752	39.4	475.6

2.2 Red – Ferrari

Colour Formulation


Name: ROSSO CORSA
Manufacturer: FERRARI
Code: 300
Vehicle Part: Body
Period Used: 80
Finish Effect: Solid

Variant: NO 1
Surface Effect: Gloss
Paint Spec:
Colour Box Ref:
Colour Reference: FER.300
Mixing Scheme: 402 DELTRON(A) DG
Match Category: Good match
Price Group: 3

Recipe Date: 13-May-1997 (Current)

Layer: Main Layer (FER.300) Scheme: 402 DELTRON(A) DG

Lead Content: 0.0 %
VOC: 0.26 kg
Density: 1.008
Job Cost: Unknown

Volume: 500 ml

Formulation:

Tinter	Item Weight	Cumulative Wgt (g)
D711	325.5	325.5
D787	132.8	458.3
D720	36.0	494.4
D717	9.5	503.9

2.3 White

Colour Formulation

Name: ASPEN WHITE (Australia)
Manufacturer: FORD (AUS)
Code: UF
Vehicle Part: Body
Period Used: 89-92
Finish Effect: Solid

Variant: NO 1
Surface Effect: Gloss
Paint Spec:
Colour Box Ref: PPG Europe ANZ Fandeck : AFO11C
Colour Reference: AFO.UF(42193)
Mixing Scheme: 402 DELTRON(A) DG
Match Category: Good match
Price Group: 1

Recipe Date: 31-Mar-2003 (Current)

Layer: Main Layer (AFO.UF) Scheme: 402 DELTRON(A) DG

Lead Content: 0.0 %
VOC: 0.23 kg
Density: 1.303
Job Cost: Unknown

Volume: 500 ml

Formulation:

Tinter	Item Weight	Cumulative Wgt (g)
D700	646.4	646.4
D703	3.6	650.0
D735	1.1	651.1
D719	0.6	651.6

2.4 Blue MK1

Colour Formulation

Name: BLUE PRINT (Australia)
Manufacturer: FORD (AUS) (FALCON/FOCUS/GT/XR6/XR8)
Code: AHA
Vehicle Part: Body
Period Used: 01-04
Finish Effect: Mica

Variant: NO 1
Surface Effect: Gloss
Paint Spec:
Colour Box Ref: PPG Europe ANZ Fandek : AFO46E
Colour Reference: AFO.AHA(49558)
Mixing Scheme: 452 DELTRON(A) BCM
Match Category: Respray/Overall Use
Price Group: 2

Recipe Date: 10-Nov-2004 (Current)

Layer: Main Layer (AFO.AHA) Scheme: 452 DELTRON(A) BCM

Lead Content: 0.0 %
VOC: 0.36 kg
Density: 0.978
Job Cost: Unknown

Volume: 500 ml

Formulation:

Tinter	Item Weight	Cumulative Wgt (g)
D754	138.1	138.1
D763	122.6	260.6
D957	91.5	352.1
D776	44.9	397.0
D952	38.0	435.0
D953	34.5	469.5
D759	12.1	481.6
PRLX2	7.2	488.9

2.5 Blue MK2

This blue is a deeper blue than MK1 blue. It was supplied as a custom colour on some MK1 trikes but was introduced as the standard blue on the MK2 model.

Name: IMPULSE (Australia)
Manufacturer: GM HOLDEN (COMMODORE/MONARO/UTE)
Code: 987K
Vehicle Part: Body
Period Used: 03-
Finish Effect: Mica

Variant: NO 1
Surface Effect: Gloss
Paint Spec:
Colour Box Ref: PPG Europe ANZ Fandeck : AGM55E
Colour Reference: AGM.987K(49768)
Mixing Scheme: 452 DELTRON(A) BCM
Match Category: Good match
Price Group: 2

Recipe Date: 29-Nov-2005 (Current)

Layer: Main Layer (AGM.987K) Scheme: 452 DELTRON(A) BCM

Lead Content: 0.0 %
V: 0.35 kg
Density: 0.970
Job Cost: Unknown

Volume: 500 ml

Formulation:

Tinter	Item Weight	Cumulative Wgt (g)
D943	247.2	247.2
D977	87.6	334.8
D958	43.8	378.6
D795	38.1	416.7
D759	28.9	445.5
D751	20.6	466.1
D756	16.5	482.6
D979	2.6	485.2

2.6 Yellow – Nissan

Used on XT-912 up to serial no 52.

Colour Formulation

Name: AMARILLO RENFE/VEHICULOS
Manufacturer: NISSAN(100NX/200SX/240SX/300ZX/ALMERA/ALMERA TINO/ALMERATINO/ALTIMA/AVEN
Code: 41A
Vehicle Part: Body
Period Used: 93-
Finish Effect: Solid

Variant: NO 1
Surface Effect: Gloss
Paint Spec:
Colour Box Ref:
Colour Reference: NIS.41A
Mixing Scheme: 402 DELTRON(A) DG Pb
Match Category: Good match
Price Group: 3

Recipe Date: 02-Apr-1996 (Current)

Layer: Main Layer (FTE.41A) Scheme: 402 DELTRON(A) DG Pb

Lead Content: 17.1 %
VOC: 0.24 kg
Density: 1.328
Job Cost: Unknown

Volume: 500 ml

Formulation:

Tinter	Item Weight	Cumulative Wgt (g)
D705	491.8	491.8
D706	102.2	593.9
D700	69.4	663.3
D702	0.9	664.2

2.7 Yellow – Ferrari

Used on XT-912 after serial no 52 and all XT-582

Colour Formulation

YELLOW
Name: GIALLO MODENA
Manufacturer: FERRARI
Code: 102
Vehicle Part: Body
Period Used: 81-96
Finish Effect: Solid

Variant: NO 1
Surface Effect: Gloss
Paint Spec:
Colour Box Ref: PPG Europe Nuancier EUROPE : FER01C, PPG Europe Chromatic Variants : C
Colour Reference: FER.102
Mixing Scheme: 402 DELTRON(A) DG
Match Category: Fade/Blend
Price Group: 3

Recipe Date: 14-Apr-1995 (Current)

Layer: Main Layer (FER.102) Scheme: 402 DELTRON(A) DG

Lead Content: 0.0 %
VOC: 0.21 kg
Density: 1.318
Job Cost: Unknown

Volume: 500 ml

Formulation:

Tinter	Item Weight	Cumulative Wgt (g)
D719	440.8	440.8
D700	134.8	575.5
D718	69.0	644.5
D703	14.7	659.2

2.8 Black

Colour Formulation

Name: PHANTOM (Australia)
Manufacturer: GM HOLDEN (CALAIS/CAPRICE/COMMODORE/MONARO/STATESMAN/UTE)
Code: K025
Vehicle Part: Body
Period Used: 99-
Finish Effect: Metallic

Variant: NO 1
Surface Effect: Gloss
Paint Spec:
Colour Box Ref: PPG Europe ANZ Fandek : AGM44A
Colour Reference: AGM.K025(48552)
Mixing Scheme: 452 DELTRON(A) BCM
Match Category: Good match
Price Group: 1

Recipe Date: 23-Jul-2003 (Current)

Layer: Main Layer (AGM.K025) Scheme: 452 DELTRON(A) BCM

Lead Content: 0.0 %
VOC: 0.35 kg
Density: 0.946
Job Cost: Unknown

Volume: 500 ml

Formulation:

Tinter	Item Weight	Cumulative Wgt (g)
D740	358.4	358.4
D754	48.1	406.5
D952	28.9	435.4
D756	26.8	462.2
D779	6.9	469.1
D753	3.8	472.9

2.9 Silver (Metallic)

Colour Formulation

Name: H S V HI HO SILVER (Australia)
 Manufacturer: GM HOLDEN
 Code: 10B691901A
 Vehicle Part: Wheel
 Period Used: 94-
 Finish Effect: Metallic

Variant: NO 1
 Surface Effect: Gloss
 Paint Spec:
 Colour Box Ref:
 Colour Reference: AGM.10B691901A(47376)
 Mixing Scheme: 452 DELTRON(A) BCM
 Match Category: Good match
 Price Group: 1

Recipe Date: 28-Jul-2004 (Current)

Layer: Main Layer (AGM.10B691) Scheme: 452 DELTRON(A) BCM

Lead Content: 0.0 %
 VOC: 0.37 kg
 Density: 0.949
 Job Cost: Unknown

Volume: 500 ml

Formulation:

Tinter	Item Weight	Cumulative Wgt (g)
D771	342.6	342.6
D953	88.1	430.7
D759	29.4	460.0
D756	9.8	469.8
D745	3.0	472.8
D742	1.9	474.8

3 REVISION HISTORY

Revision History	Description of Changes	Revised by	Date
Draft	Initial draft – collection paper copies of colour formulation started	Mollo	Dec-04
Rev 1	Electronic copies of colour formulations created and incorporated into electronic version of this report	Mollo	06/11/2007